

## Estate PINOT NOIR 2016

## THE UTOPIA VINEYARD RIBBON RIDGE AVA

The 2016 Estate Pinot Noir completes the hat trick as the third in a row of 3 outstanding vintages and is characterized by the early start and leisurely finish to the vintage resulting in lots of hang time and balanced fruit. Small berries led to ripe flavors in the cellar with more aromatics than the previous two vintages and more elegant tannins. This could be the vintage of the decade.

Pinot Noir Clones: Wadenswil, Pommard 4 and 5, Dijon 115, 777, 667, Swan, Calera, Arcus

2 and 3, Shea Wadenswil,

Harvest Date: September 9-10, 2016

Grape Yield: 2.5 tons per acre

Quantity Produced: 1080 cases of 750 ml

Date Bottled: September 12, 2017

Fermentation Notes: 80% de-stemmed fruit and 20% whole cluster

Alcohol: 13.8%

Elevage (Aging): 11 months in 40% new Burgundian oak barrels;

60% previously-filled Burgundian oak barrels

Vineyard Source: Utopia Estate Vineyard

AVA: Ribbon Ridge Retail Price: \$48.00 per bottle